# **Bio-Nano-Med & Chemical Analytics at RECENDT**

Markus Brandstetter

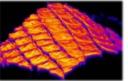




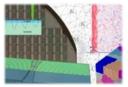
www.recendt.at





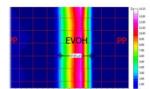
















## **RECENDT - REsearch CEnter for Non-Destructive Testing**





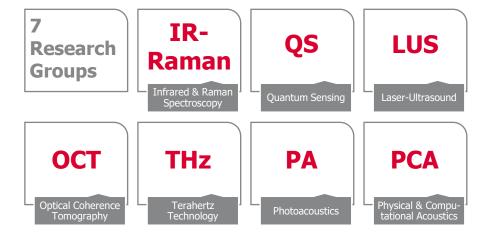


Science Park

@ Johannes Kepler University Linz, Austria

- Research & Technology Organization
- Founded in 2009
- >40 Researchers
- 100% Project Financed
- Funded Research
  - <u>National</u>: FFG, FWF, Christian-Doppler Laboratory, EFRE, FTI
  - <u>Europe</u>: H2020, HEU, Doctoral Networks (Marie-Curie ITN)
- Contract Research for Industry & Academia







## What we do



Research & Technology Development



#### **Material Characterization**





Process Analytics



We develop and implement customer-specific **non-destructive sensing** (& non-contact) solutions ...

- ... across R&D development phases
- ... across industrial branches























**Often via partners!** (e.g. K-Centers CHASE, WoodKplus, CBmed, FFoQSI, RCPE, ...)

# What we do



## Research & Technology Development

- From scratch: start with theory & simulation → experiment
- **Early adopters** of novel technologies enabled by lean structure
- Multi-modal approaches by combination of in-house technologies (Infrared, Raman, OCT, THz, LUS, ...)









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#### **Optical Coherence Tomography (OCT)**

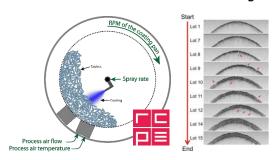
- Sub-surface imaging
- Structural information
- Analysis of hidden structures & defects
- Layer thicknesses

Closing the blind spots with novel mid-infrared laser technology

#### Multilayer polymer film

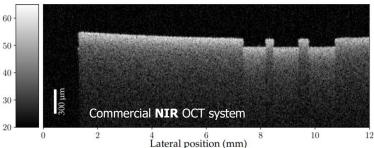


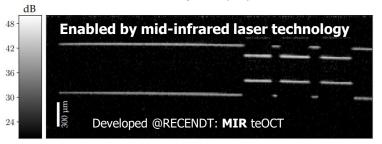
Drum coater for tablets: inline coating control



https://doi.org/10.1002/jps.24531

#### Additive manufacturing process with ceramics





https://doi.org/10.1016/j.oceram.2022.100311



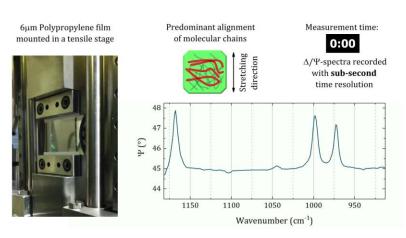
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#### **Mid-Infrared Spectrocopic Ellipsometry**

- Structural & chemical information
- Information of orientation of molecular chains
- Layer thicknesses
- o nm-resolution (axial) and μm-resolution (lateral)

Increasing Measurement Speed by a Factor of ~70.000 enabled by Mid-Infrared Laser Technology Live-monitoring of molecular chains reorientating in a PP-film during stretching



Live-monitoring of molecular chains reorientating in a BOPET-film during stretching & rupture

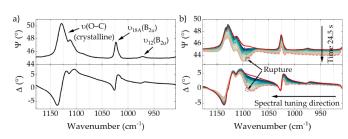


Figure 4. (a)  $\Delta$ ,  $\Psi$ -spectra of a 2.5 µm BOPET film recorded in a normal incidence transmission measurement. Band assignment according to literature [48]. (b) Ellipsometric monitoring of a BOPET film during stretching. The experiment took 24.5 s until the film tore during acquisition of the dashed spectra. While the blueish to brownish graphs were recorded during stretching, the red graph indicates the spectra after rupture.



## Research & Technology Development

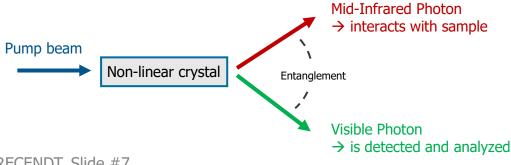
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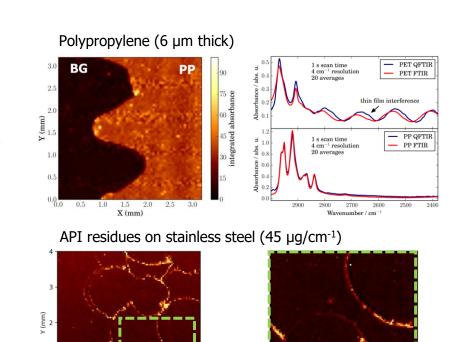
#### **Quantum Sensing with entangled photons**

- Structural & chemical information
- Sample interaction of mid-infrared photons Detection of visible photons

Ultra-low power levels (pico-Watt instead of milli-Watt)

→ ideal for sensitive biological / clinical samples





#### September 2025





https://doi.org/10.1177/ 00037028251340945

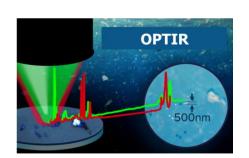


## Research & Technology Development

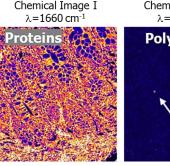
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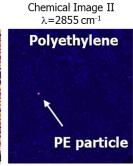
#### **Nano-Scale Chemical Imaging**

- 2D chemical microscopy by OPTIR (Optical Photothermal Infrared Spectroscopy)
- Artifact-free infrared imaging far below the diffraction limit: Factor 20
- Label-free, non-destructive, contact-free, no sample preparation



VIS image Protein





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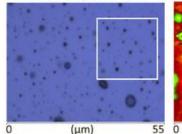
# Analysis of natural and man-made fibers (HT) 0 155.38

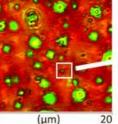
Identify simulta

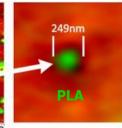
Semiconductor industry

Identifying organic contaminants with Sub-micron IR and simultaneous Raman with fluorescence imaging

Phase dispersions of polymer mix







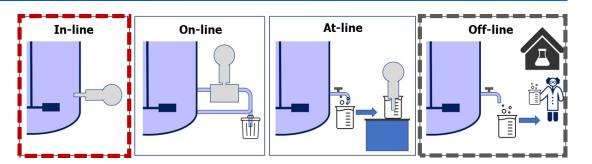
Micro- and nanoplastic analysis in clinical tissue samples

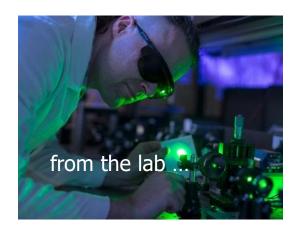


## Industrial Implementation & Process Analytics

- Small
- Cheap
- Rugged

Instead of taking the sample to the lab - take the lab to the sample

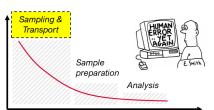








#### Contribution to total error of analysis



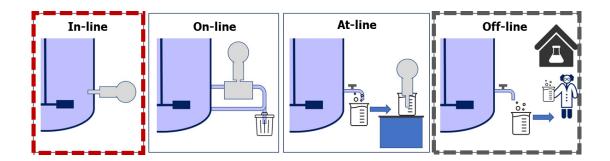
# From the lab to the process



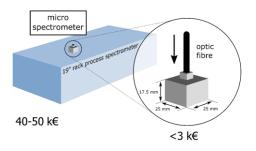
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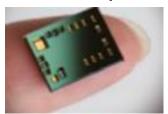
- Key methods are Near-Infrared (NIR) Spectroscopy and Raman Spectroscopy
   → Both provide chemical information of a sample and offer inline capability
- MEMS technology provided a huge push towards miniaturization, cost-reduction and ruggedness → MEMS Microspectrometers



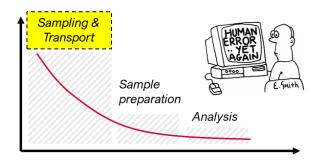
MEMS ... Micro-Electro-Mechanical-System

#### **Examples for MEMS-based microspectrometers**



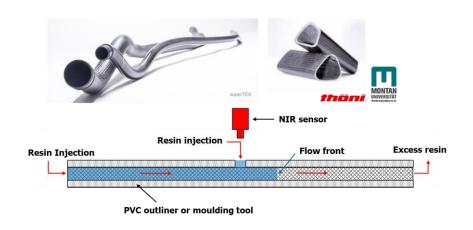


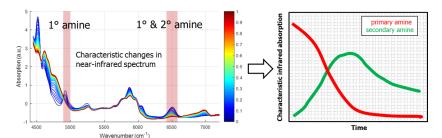
#### Contribution to total error of analysis





#### Monitoring of curing process in CFRP production





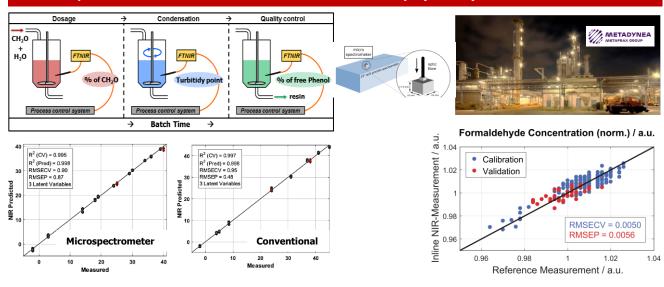
#### Monitoring of ...

- 1) Curing
- 2) Mixing ratio (purity)
- 3) Flow front detection

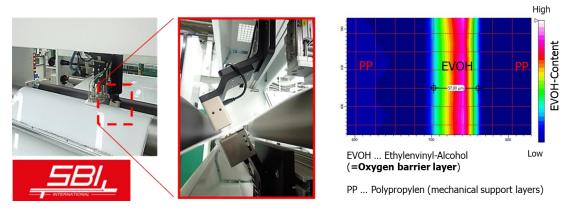


MEMS-based microspectrometer

#### Inline process control in chemical industry (24/7)



## Inline-monitoring of packaging film: oxygen barrier layer (EVOH)

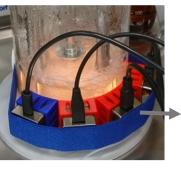




#### Bioprocess monitoring

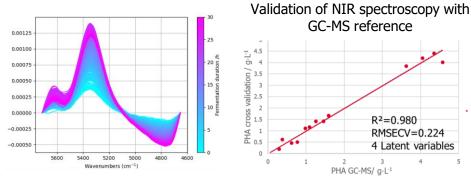


**Non-invasive** monitoring of a *Cupriavidus necator* fed-batch fermentation process for production of biopolymers (PHA)







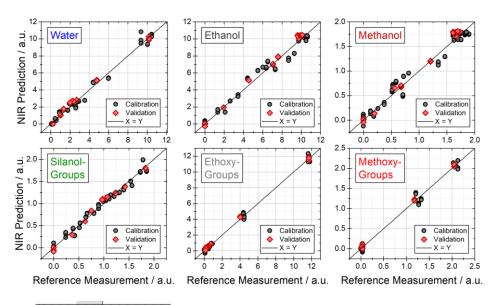


https://doi.org/10.1007/s00216-019-02227-w

#### Inline monitoring of a complex sol-gel reaction







- 6 chemical entities determined from one spectral measurement
   High accuracy
  - Label-free, non-destructive, NO sampling

JMU

0 2 4 6 8 10 12 14

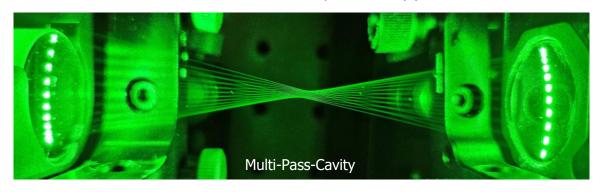
Process Time / min

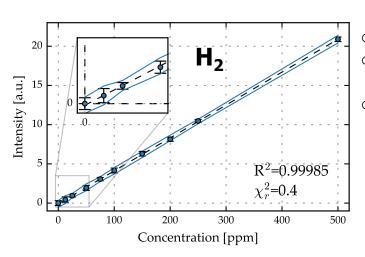




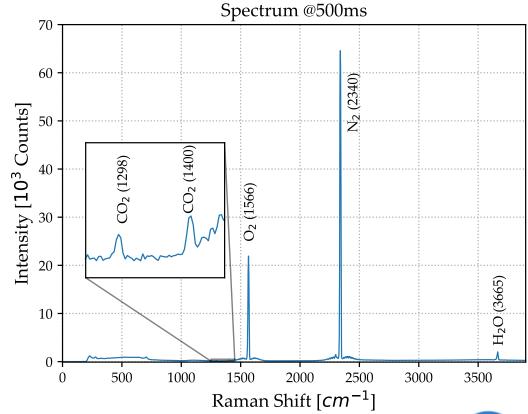
#### Highly sensitive multi-gas analysis

#### Laser-Based Mid-Infrared or Raman Spectroscopy





- Compact design & high sensitivity
- Raman: ideal for homonuclear gases  $(H_2, O_2, N_2, ...)$
- Fingerprint spectrum for simultaneous detection of multiple gases



Achievable limits of detection for  $H_2$ ,  $O_2$ ,  $N_2$ :

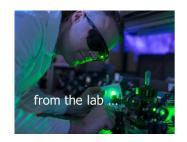
< 10 ppm (parts per million)



# Summary



Non-destructive sensing solutions for a wide range of applications

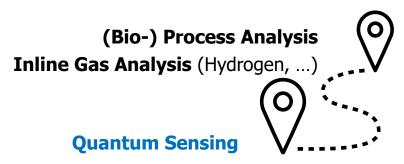








Chemical and structural information: Bio-Nano-Med & Chemical Analytics



**24/7 Inline Process Control** 

**Sub-Surface Analysis** (Layers, Defects, ...) **Nanoscale Chemical Imaging** (from clinics to semiconductor industry)



# Thank you!



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Always open for collaborations!





















































































